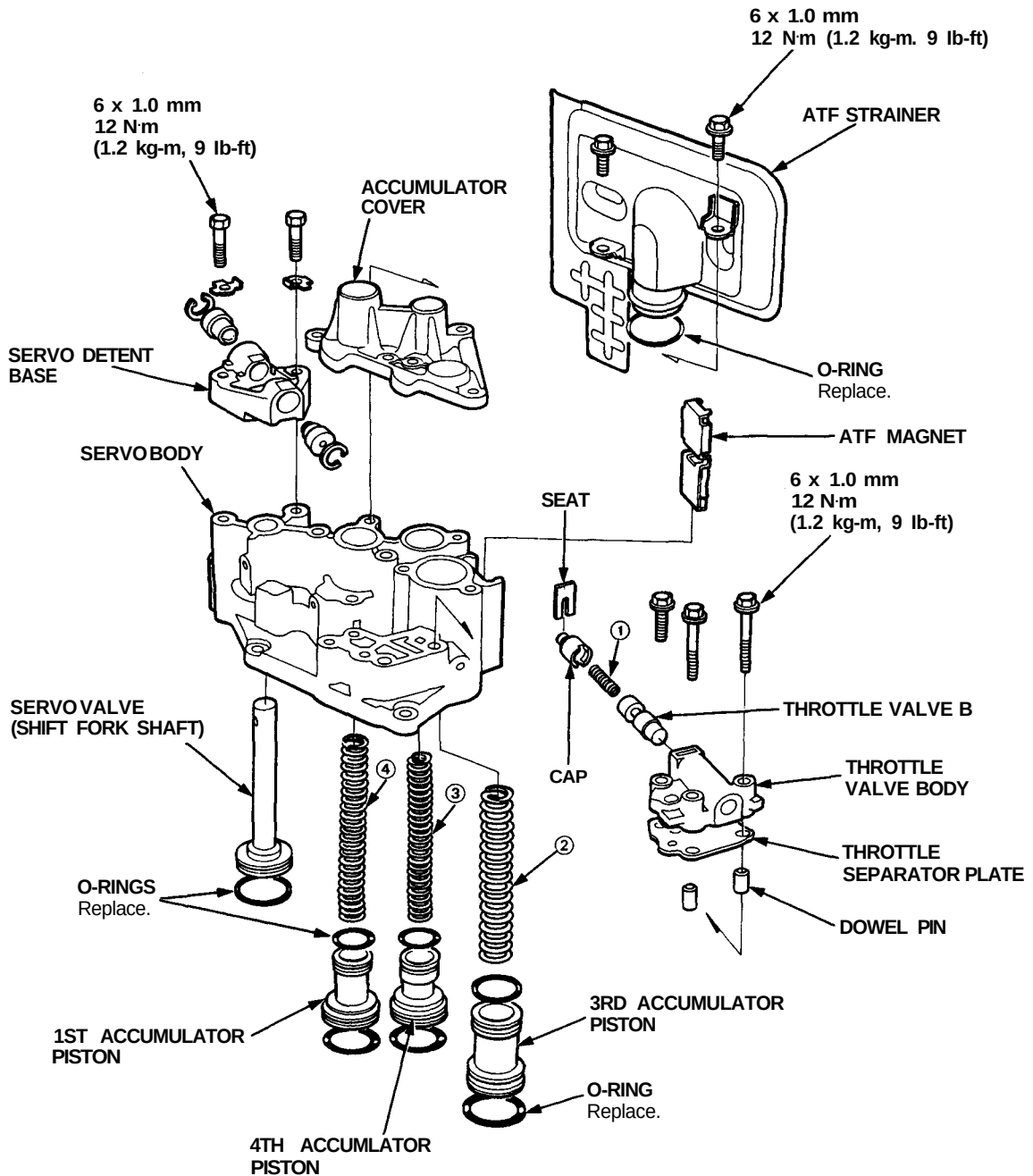


Servo Body/Throttle Valve Body

Disassembly/Inspection/Reassembly

NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air.
- Blow out all passages.
- Replace valve body as an assembly if any parts are worn or damaged.
- Check all valves for free movement. If any fail to slide freely, see Valve Body Repair on page [14-109](#).
- Coat all parts with ATF before reassembly.
- Replace the O-rings.





SPRING SPECIFICATIONS

Unit of length: mm (in)

No.	Spring	Standard (New)			
		Wire Dia.	O.D.	Free Length	No. of Coils
①	Throttle valve B spring	0.9 (0.035)	7.1 (0.280)	29.0 (1.142)	12.6
②	3rd accumulator spring	3.2 (0.126)	19.0 (0.748)	88.6 (3.488)	14.3
③	4th accumulator spring	3.0 (0.118)	18.0 (0.709)	84.5 (3.327)	12.8
④	1st accumulator spring	2.3 (0.091)	20.0 (0.787)	104.6 (4.118)	14.8

NOTE:

- After disassembly of the ATF strainer, check that it is in good condition, and the inlet opening is not clogged. Replace the strainer with a new one if it is clogged or damaged.
- The strainer can be reused if it is not clogged. Clean the inlet opening thoroughly with compressed air before reinstalling it.

